PATENT SPECIFICATION



Application Date: Feb. 21, 1935. No. 5643/35.

449,968

Complete Specification Left: Feb. 1, 1936.

Complete Specification Accepted: July 8, 1936.

PROVISIONAL SPECIFICATION

Folding Box or Carton

I, Douglas Archibald Hunt, of "Dovedale," Maxim Road, Grange Park, London, N.21, a British Subject, do hereby declare the nature of this invention

5 to be as follows:—

This invention relates to a folding box or carton made from a single blank of thin cardboard or equivalent material, and is of that kind in which the body portion is 10 solid and of rectangular shape with ends

closed by flaps.

The invention has more particularly to do with the flaps and whilst it may be applied to both ends of the box, in a usual 15 way one end is closed by any known or convenient means, whilst the other end is closed by an improved form of flap which provides means whereby that end can be sealed in such a manner that after the 20 seal has been broken, the said end of the box can be re-closed by the remaining flap to protect the contents from dust or otherwise better hold them in the box.

In this improved flap construction the
55 four side walls of the body part are each
provided with a flap and of these, two
opposite flaps are adapted to fold inwardly, one over the other across the end
of the box. A third flap is adapted to lie
30 over these two flaps and has a flange
along its outer edge, said flange being
adapted to be tucked into the box alongside the junction of the fourth flap to its
side. This fourth flap is weakened by the
55 two lines of perforations or the equivalent
which form a strip across the flap, one

end of the strip having a small tab (cut from one of the first two mentioned flaps) by which the strip can be easily torn along the two lines from the rest of the 40 flap. The under side of the outer part of the fourth flap is secured to the third or tucked-in flap by adhesive or other suitable means.

In use, the box or carton is filled, the 45 two flaps are turned in, the third flap is placed over them, and has its flange tucked into position and the fourth flap is placed over the third and secured thereto along the above mentioned 50 adhesive or like part, thus effectively sealing that end of the box. To open the box, the strip between the perforated lines is torn out by means of the tab, and thus access to the third flap is obtained, 55 said third flap being then used for closing the end of the box, whilst it is in use. The two first mentioned flaps may be

The two first mentioned flaps may be plain or rectangular pieces or may be constructed to be locked together in any 60 known or convenient manner and instead of making the third flap with a tucked-in end, it may be locked to one or both of the said two flaps by means of tongues or slots or as is desired.

It is possible to make the strip without the tab but the use of the tab facilitates tearing the strip away.

Dated this 19th day of February, 1935.

HY. FAIRBROTHER,

Chartered Patent, Agent

Chartered Patent Agent, 30 and 32, Ludgate Hill, London, E.C.4.

COMPLETE SPECIFICATION

Folding Box or Carton

I, Douglas Archibald Hunt, of 70 "Dovedale", Maxim Road, Grange Park, London, N.21, a British Subject, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly defollowing statement:—

This invention relates to a folding box or carton made from a single blank of thin cardboard or equivalent material, 80 and is of that kind in which the body portion is of rectangular shape with ends

closed by flaps.

The invention has more particularly to do with the flaps and whilst it may be applied to both ends of the box, in a 85 usual way one end is closed by any known or convenient means, and the other end is closed by flaps of improved form which provide means whereby that end can be sealed 90 in such a manner that after the seal has been broken, the said end of the box can be re-closed by the remaining flaps to protect the contents from dust or other-

wise better hold them in the box. A carton or box according to the present invention is made from a single blank folded to form a rectangular carton 5 or box having four walls one end of which box is closed by flaps of any known or suitable kind and the other end of which is closed by four flaps extending from the four wails, two opposite 10 flaps being bent inwardly over the end of the carton or box, one of the other flaps, the third flap, being also bent inwardly but having an end flange adapted to be tucked inwardly along the junction 15 of the other or fourth and opposite flap with the wall, said fourth flap having in it two scored or perforated lines to provide a transverse, removable tear-out strip, the end of said strip preferably 20 having a tab cut from one of the first mentioned two opposite flaps, whilst the outer part of the fourth flap is secured (by adhesive, staple or equivalent) to the third flap near the junction of the third 25 flap with the wall from which it projects so as to provide a seal which is broken

when the tear-out strip is removed. The invention will now be described with reference to the accompanying

30 drawings wherein:

Fig. 1 shows the one-piece blank; Fig. 2 is a perspective view of a closed box made by appropriately folding the said blank;

Fig. 3 is a perspective view of the same box with the tear-out strip removed to enable the box to be opened;

Fig. 4 is a perspective view of the said box when opened; and

Fig. 5 a perspective view of the box releasably held closed by the tucked-in flange.

The four areas 1 of the blank are folded to form the body of the rectangular car-45 ton illustrated in Figs. 2—5 and held in position by securing the flange 2 on one of the areas to the area contiguous there-

The bottom of the carton is intended to 50 be permanently closed by folding the flaps 3 inwardly and then folding larger flaps 4 inwardly to overlap each other and securing these larger flaps together.

The tops of the walls 1 are each pro-55 vided with a flap and of these two flaps 5 fold inwardly one over the other across the top of the carton. A third flap 6 folds over the flaps 5 and has a flange 7 along its outer edge which flange is tucked into 60 the carton adjacent to the junction of the

fourth flap 8 to its wall. This fourth flap is weakened by two

transverse lines 9 of perforations which form a tear-out strip 10 across the flap 65 and this strip has a small finger tab 11

at one end cut from the flap 5 between flaps 8 and 6. The finger tab enables the strip 10 to be easily removed. The flap 8 is secured between its outer edge and the strip 10 to the flap 6 and in this manner seals the carton closed. Adhesive or any other suitable means may be used to secure flap 8 to flap 6; and the perforations 9 may be replaced by scores or the like which weaken the flap 8 in such a manner as to provide a tear-out strip

equivalent to 10.

In use, the bottom of the carton or box is closed in the manner previously de-scribed and the carton filled. The flaps 80 5, 5 are turned inwardly at right angles to their walls 1, the flap 6 is placed over them and the flange 7 tucked into the end of the carton adjacent to the hinge between the flap 8 and its wall, and the flap 8 is folded on to the flap 6 and secured thereto as above described to seal

the carton closed. When it is desired to open the carton the tab 11 is gripped and the strip 10 torn out of the flap 8: this breaks the seal. Access to the flap 6 is thus obtained and the carton can be opened by separating the flaps 6 and 5 and re-closed by folding the flaps 5 inwardly and tucking the flange 7 into the end of the carton after folding the flap 6 over the flaps 5. That portion 81 of the flap 8 remaining after the strip has been torn out may be left in the position shown in Fig. 4 or may be 100 tucked into the end of the carton so that the carton has the appearance shown in Fig. 5. In the latter case the said portion coacts with the flange 7 better to hold the carton closed.

105 The flaps 5 may be constructed to be releasably locked together in any known

or convenient manner.

Having now particularly described and ascertained the nature of my said inven- 110 tion and in what manner the same is to be performed, I declare that what I claim

1. A carton or box of cardboard or like material made from a single blank folded 115 to form a rectangular carton or box having four walls one end of which carton is closed by flaps of any known or suitable kind and the other end of which is closed by four flaps extending from the four 120 walls, two opposite flaps being bent inwardly over the end of the carton or box, one of the other flaps, the third flap, being also bent inwardly but having an end flange adapted to be tucked inwardly 125 along the junction of the other or fourth and opposite flap with the wall, said fourth flap having in it two scored or perforated lines to provide a transverse, removable tear-out strip, whilst the outer 130

part of the fourth flap is secured (by adhesive, staple or equivalent) to the third flap near the junction of the third flap with the wall from which it projects so as 5 to provide a seal which is broken when the tear-out strip is removed the tear-out strip is removed.

2. A carton or box according to claim 1, wherein the tear-out strip is provided with a tab cut from one of the first mentioned two opposite flaps.

3. A carton or box according to claim 1 or 2, wherein the said two opposite flaps are constructed to be locked together in any known or convenient manner.

Dated this 1st day of February, 1936.

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Leamington Spa: Printed for His Majesty's Stationery Office, by the Courier Press.-1936.

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